

# CRIMP WALL CHART

V26.04.2024



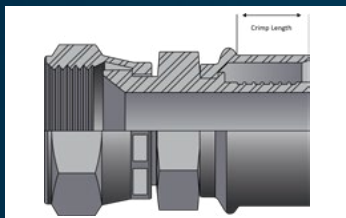
HOSE TYPE	HOSE TAIL SERIES	02	03	04	05	06	08	10	12	16	20	24	32
100R1	K		15.3 <small>Precrimp to 16mm</small>	16.65	18.29	21.2	24.25	27.2	31.9	40.65	50.3	58.4	69.7
100R1PWH	K			15.9		20.3							
100R2	K			17.65	19.3	22.2	25.28	28.2	32.9	41.65	51.3	59.4	72
	L					23	26.9 <small>Precrimp to 28mm</small>		34	42.8	52.9	59.4	71.5
	N							30.9					
100R2GP	K			17.65	19.3	22.2	25.28	28.2	32.9	41.65			
100R2H	K										50.8	59.4	70.9
100R2J	K			16.6		21.2							
100R2PWH	K					22.2							
100R4	K								33.8	41.9	51.6	57.4	72
	L								34.8	42.8	51.8		
100R5H	F <small>*BUBBLE CRIMP</small>				F05 16.2		F08 21.8	F10 25.8	F12 28.9	F16 33.8	F20 39.2	F24 46.4	
	K			K03 16	K04 18	K05 20.6		K08 27.1					
100R6	J <small>*BUBBLE CRIMP</small>			15	16.8	18.3	23						
100R6H	J <small>*BUBBLE CRIMP</small>			15	16.3	17.5	21.8						
100R7	J <small>*BUBBLE CRIMP</small>	10.1	11.8	14.3	16.5	17.5	22						
100R8	A <small>*BUBBLE CRIMP</small>			13.6 <small>Precrimp to 16mm</small>		17.8 <small>Precrimp to 19mm</small>	21.6 <small>Precrimp to 24mm</small>		29.2	35.8			
	J	9.7	11.1			17							
100R12SF	K								33.4	40.2			
	L								34.65	43.3	50.5	57.1	
	N								36	43.3	53.4		
TX4000	L					23.8	26.4 <small>Precrimp to 28mm</small>		34.65	41.8			
100R13	N								36.3	44.2			
100R14	C <small>*BUBBLE CRIMP</small>		9.55	11.5 <small>Precrimp to 13mm</small>		15	18.7	21.9	24.4	31.9			
	J <small>*BUBBLE CRIMP</small>	8.9	10	12.6	14	14.6	18.2						
100R14C	C <small>*BUBBLE CRIMP</small>						19						
	J <small>*BUBBLE CRIMP</small>						19						
100R15	L					24	27.3						
	N							31.8	36.3	44.2	54.6	63	
	NP												79.2
TX6000	L					23.9	27.3		34.4	41.4			
	N							31.8	36.3	44.2	53.4		
100R16	K			16.65		21.2	24.2	27.4	32	39.4			
100R16GP	K			16.65		21.2	24.2	27.2	32.5	39.4			
100R16H	K			16.9		21.2	24.2	27.2	32	40			
TX2	K			16.65		20.1	24	27	32.1	39.4			
100R17	K			15.9		20.8							
100R19	K							27.2	32.7	39.2			
PSH	A <small>*BUBBLE CRIMP</small>			14.2									
GH506	N								37.2	44.2	53.4		
SAEJ188	K					22.2							
DN2 Test Hose	DN2	7.1											
GH8.3MM	J <small>*BUBBLE CRIMP</small>	10.1											

### NOTES

ALL DIMENSIONS ARE IN MM AND ARE + - 0.25MM TOLERANCE.  
ALL A, C, F & J TAILS NEED TO BE BUBBLE CRIMPED.  
Crimp dimensions are subject to change at TAIPAN discretion.

### DEFINITIONS

Precrimp - Use larger die initially to minimise rib size then change to correct die size to complete the crimp.  
\*Bubble Crimp - Refer to diagram and crimp lengths below to obtain best results.



## BUBBLE CRIMP LENGTH

HOSE TAIL SERIES	02	03	04	05	06	08	10	12	16	20	24	32
A	11	22	33	35	35	36	37	38	42	49	52	
C		15	15		17	17	17	17	20			
F	11	22	33	35	35	36	37	38	42	49	52	
J	11	20	25	25	25	28						